

# POSTE DE TRAVAIL INOCCUPÉ

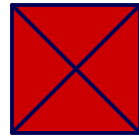
## - 1 -



PRODUIT A TERMINER



PRODUIT TERMINÉ



OP030



AMONT



AVAL

SIGNAL



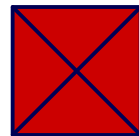
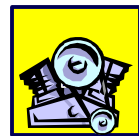
DEMANDE



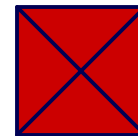
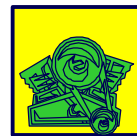
OP110



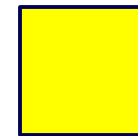
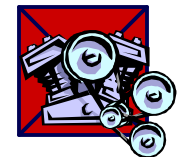
OP120



OP130



OP140



OP140

# POSTE DE TRAVAIL INOCCUPÉ

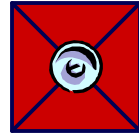
## - 2 -



PRODUIT A TERMINER



PRODUIT TERMINÉ



OP030



AMONT



AVAL

SIGNAL



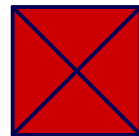
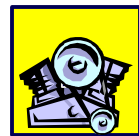
DEMANDE



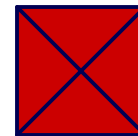
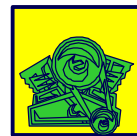
OP110



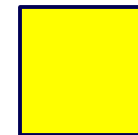
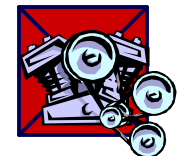
OP120



OP130



OP140



OP140

# POSTE DE TRAVAIL INOCCUPÉ

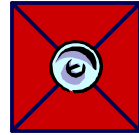
## - 3 -



PRODUIT A TERMINER



PRODUIT TERMINÉ



OP030



AMONT



AVAL

SIGNAL



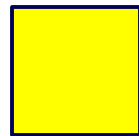
DEMANDE



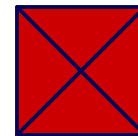
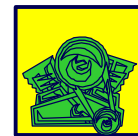
OP110



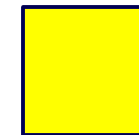
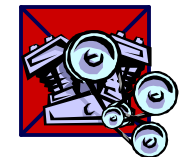
OP120



OP130



OP140



OP140

# POSTE DE TRAVAIL INOCCUPÉ

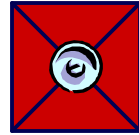
- 4 -



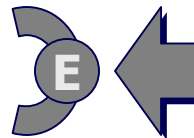
PRODUIT A TERMINER



PRODUIT TERMINÉ



OP030



AMONT



AVAL

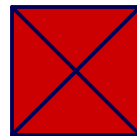
SIGNAL



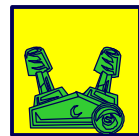
DEMANDE



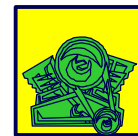
OP110



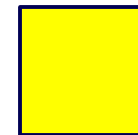
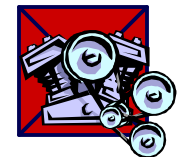
OP120



OP130



OP140



OP140

# POSTE DE TRAVAIL INOCCUPÉ

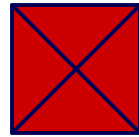
## - 5 -



PRODUIT A TERMINER



PRODUIT TERMINÉ



OP030



AMONT



AVAL

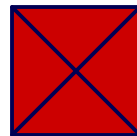
SIGNAL



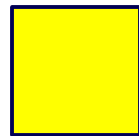
DEMANDE



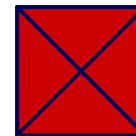
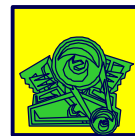
OP110



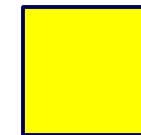
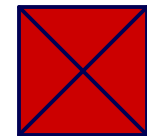
OP120



OP130



OP140



OP140

# POSTE DE TRAVAIL INOCCUPÉ

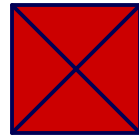
## - 6 -



PRODUIT A TERMINER



PRODUIT TERMINÉ



OP030



AMONT

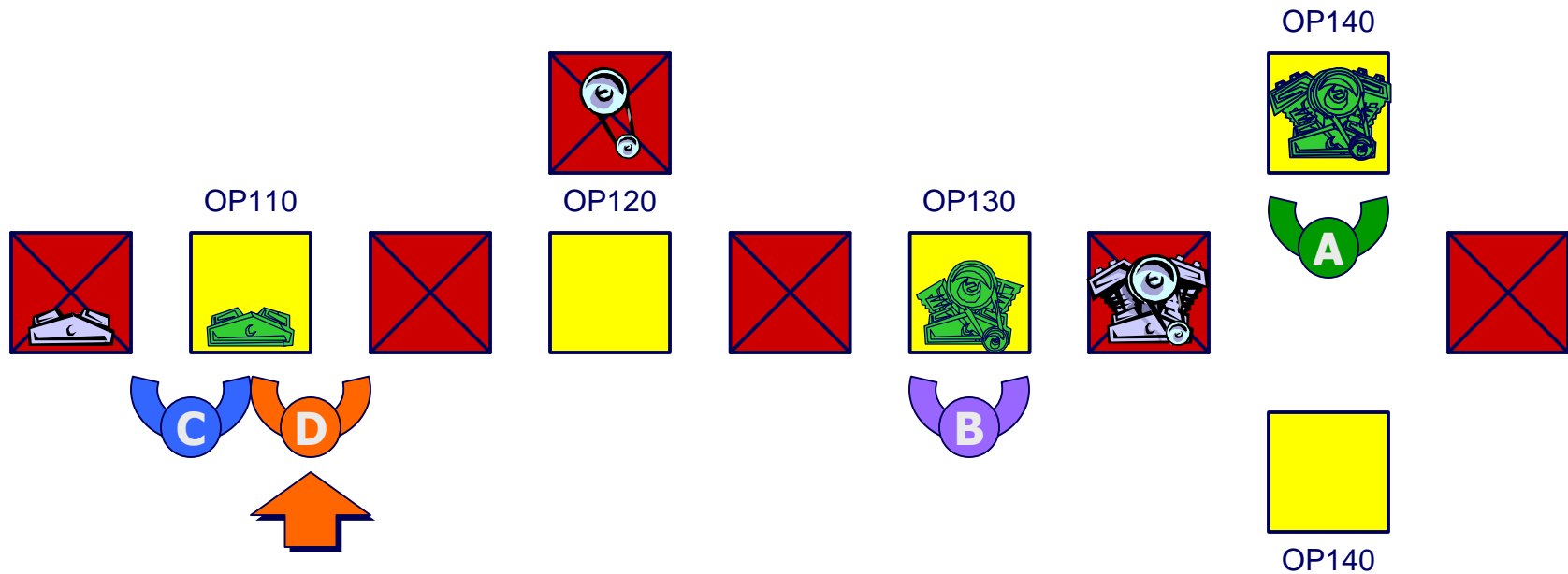


AVAL

SIGNAL



DEMANDE



# POSTE DE TRAVAIL INOCCUPÉ

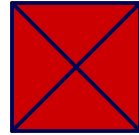
## - 7 -



PRODUIT A TERMINER



PRODUIT TERMINÉ



OP030



AMONT

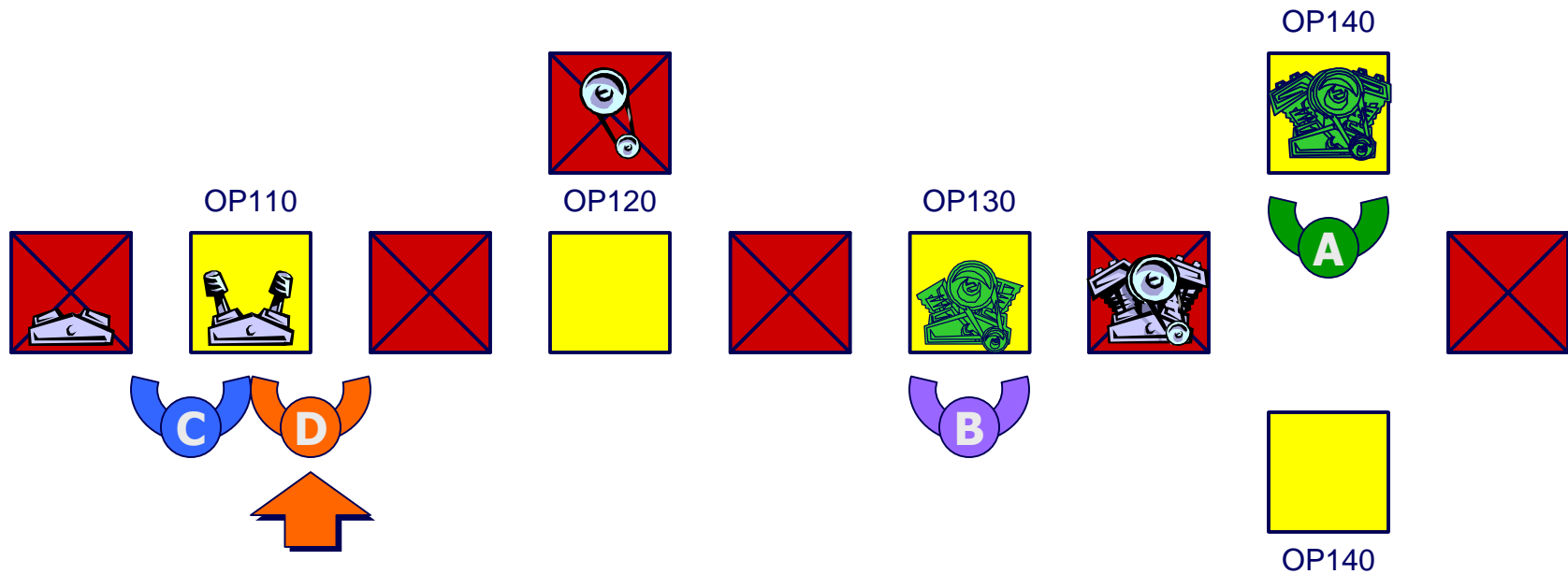


AVAL

SIGNAL



DEMANDE



# POSTE DE TRAVAIL INOCCUPÉ

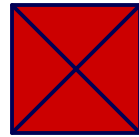
## - 8 -



PRODUIT A TERMINER



PRODUIT TERMINÉ



OP030



AMONT



AVAL

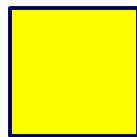
SIGNAL



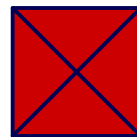
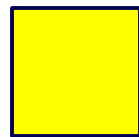
DEMANDE



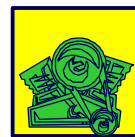
OP110



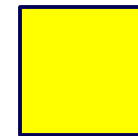
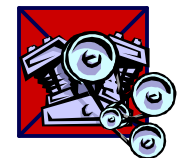
OP120



OP130



OP140



OP140



# POSTE DE TRAVAIL INOCCUPÉ

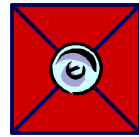
## - 9 -



PRODUIT A TERMINER



PRODUIT TERMINÉ



OP030



AMONT

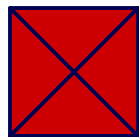


AVAL

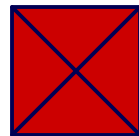
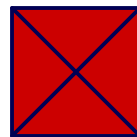
SIGNAL



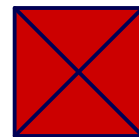
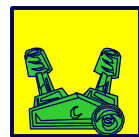
DEMANDE



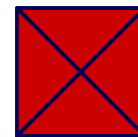
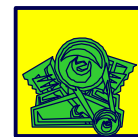
OP110



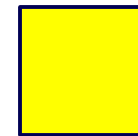
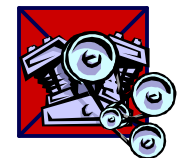
OP120



OP130



OP140



OP140