KANBAN
Two-Bin – Single Card System

1 – Replenishment Principle

"TO" Location
MAIN ASSEMBLY LINE

"FROM" Location
STORE
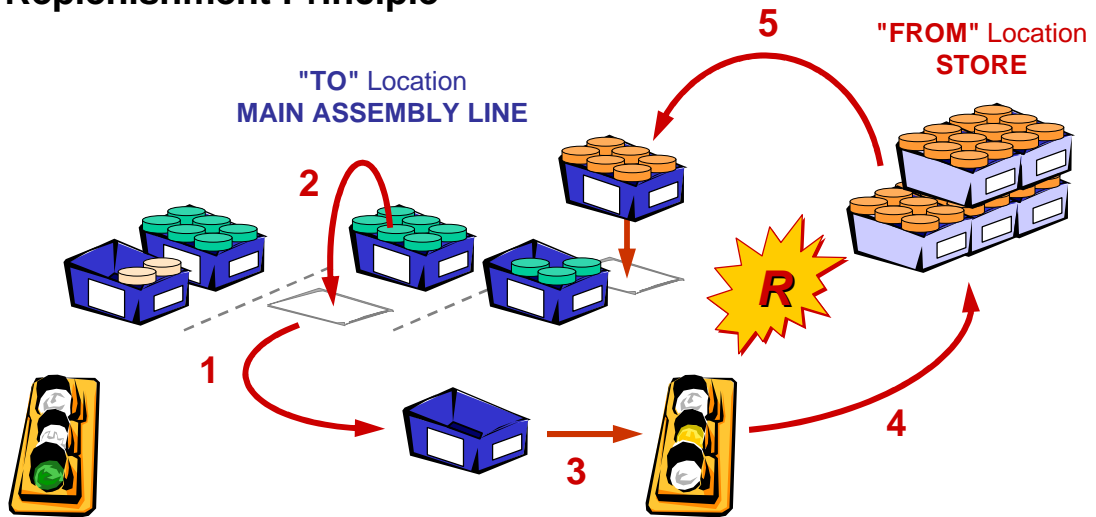
R : Replenishment Interval Time

2 – Kanban Card

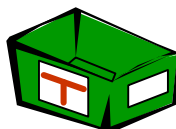|	432924
Qty : **80** Pieces	
STEEL PLUG DIA. 4.5	
PULL FROM : **STORE**	DELIVER TO : **T-L03-080**

A *"Typical"* Kanban Card describes :
- **Part Number, Quantity, Description**
- *"Pull From"* Location :
  - **Replenishment Point**
- *"Deliver To"* Location :
  - **Consumption Point (Point of Use)**

3 – Color of Containers

Material & Parts
"With Traceable ID"
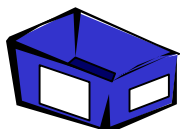
Material & Parts
"W/O Traceable ID"

4 – Management Lights

RED :
- **Material Shortage**
- ➔ **PRODUCTION FLOW IS STOPPED**

ORANGE :
- **Replenishment is Required**

GREEN :
- **No Material Needed**